

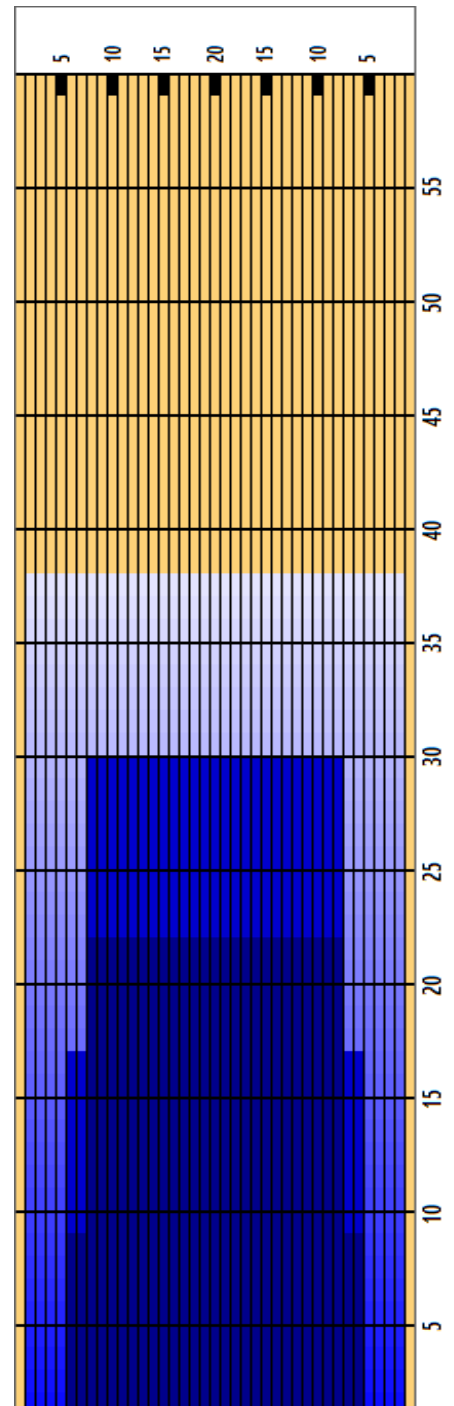
# FLEX 7 - GMS Concrete & Turbo Grips O/U Doubles



Oil Pattern Distance	38	Reverse Brush Drop	34	Oil Per Board	40 ul
Forward Oil Total	12.28 mL	Reverse Oil Total	11.96 mL	Volume Oil Total	24.24 mL
Tank Configuration	Multi Tank	Tank A Conditioner	KEGEL	Tank B Conditioner	KEGEL

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	1	14	3	A	37	0.0	0.0	0.0	1480
2	6L	6R	5	14	3	A	145	0.0	9.9	9.9	5800
3	8L	8R	5	18	3	A	125	9.9	22.6	12.7	5000
4	2L	2R	0	22	3	A	0	22.6	38.0	15.4	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	26	3	B	0	38.0	30.0	-8.0	0
2	8L	8R	5	18	3	B	125	30.0	17.3	-12.7	5000
3	6L	6R	6	14	3	B	174	17.3	5.4	-11.9	6960
4	2L	2R	0	14	3	B	0	5.4	0.0	-5.4	0



Cleaner Ratio Main Mix                      NA      Forward  
 Cleaner Ratio Back End Mix                NA      Reverse  
 Cleaner Ratio Back End Distance        NA      Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



--

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	4.07	1	1	1	1	4.07

