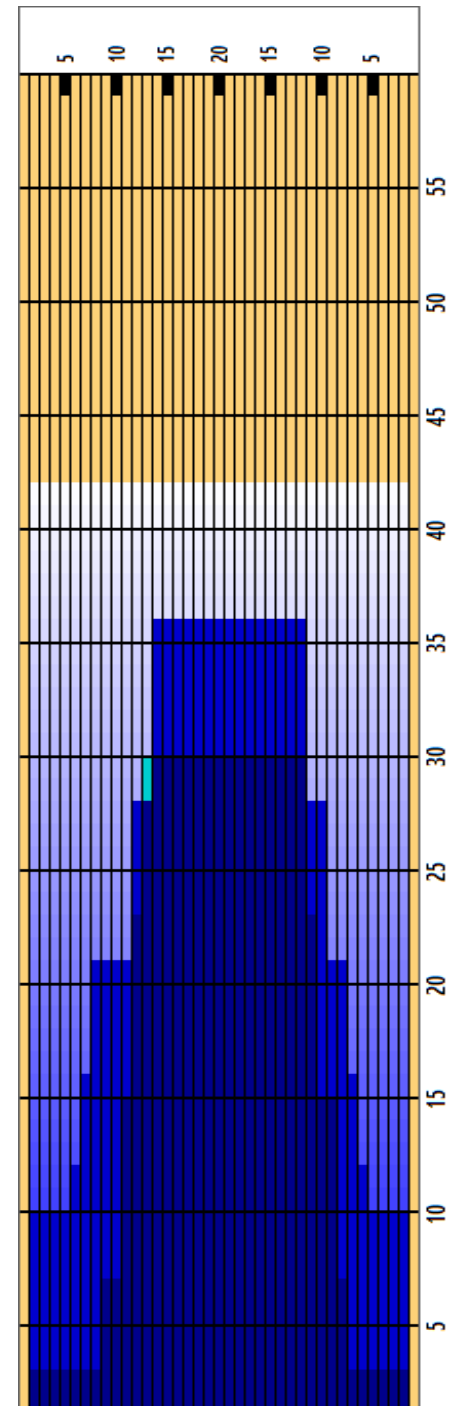


Oil Pattern Distance	42	Reverse Brush Drop	42	Oil Per Board	50 ul
Forward Oil Total	16.2 mL	Reverse Oil Total	15.45 mL	Volume Oil Total	31.65 mL
Tank Configuration	A Only	Tank A Conditioner	Ice	Tank B Conditioner	

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	14	A	111	0.0	3.9	3.9	5550
2	9L	8R	2	14	A	48	3.9	7.8	3.9	2400
3	11L	9R	3	18	A	63	7.8	15.4	7.6	3150
4	12L	11R	3	18	A	54	15.4	23.0	7.6	2700
5	13L	12R	3	18	A	48	23.0	30.6	7.6	2400
6	2L	2R	0	22	A	0	30.6	38.0	7.4	0
7	2L	2R	0	26	A	0	38.0	42.0	4.0	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	A	0	42.0	36.0	-6.0	0
2	14L	12R	3	18	A	45	36.0	28.4	-7.6	2250
3	12L	10R	3	18	A	57	28.4	20.8	-7.6	2850
4	8L	8R	2	18	A	50	20.8	15.7	-5.1	2500
5	7L	7R	2	14	A	54	15.7	11.8	-3.9	2700
6	6L	6R	1	14	A	29	11.8	9.9	-1.9	1450
7	2L	2R	2	14	A	74	9.9	6.0	-3.9	3700
8	2L	2R	0	14	A	0	6.0	0.0	-6.0	0



Cleaner Ratio Main Mix: NA Forward  
 Cleaner Ratio Back End Mix: NA Reverse  
 Cleaner Ratio Back End Distance: NA Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	4.66	1.93	1.02	1	1.45	4.66

