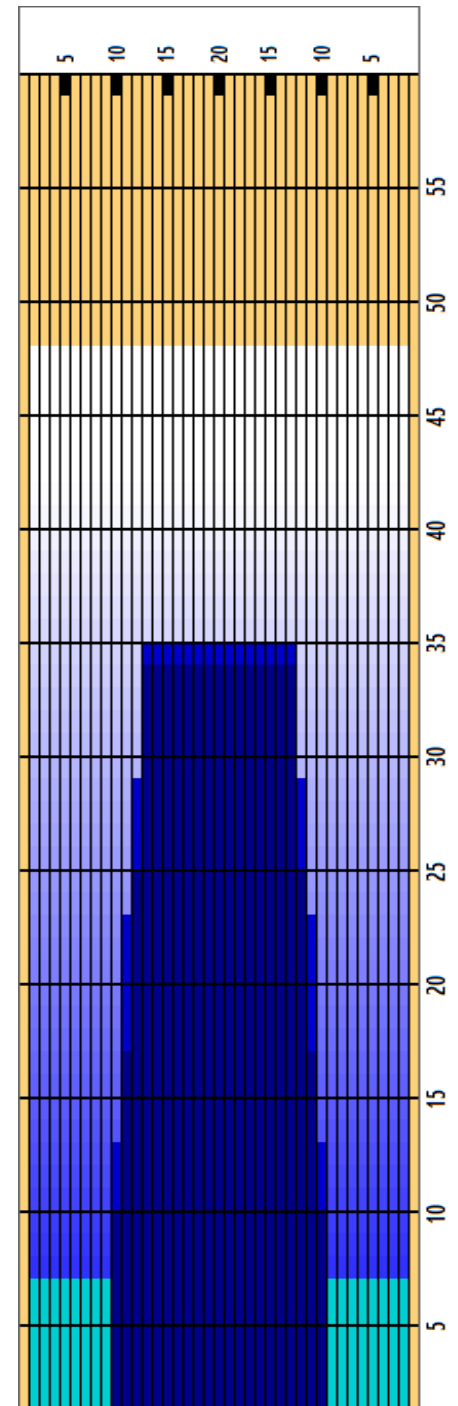


Oil Pattern Distance	48	Reverse Brush Drop	43	Oil Per Board	40 ul
Forward Oil Total	12.88 mL	Reverse Oil Total	7.36 mL	Volume Oil Total	20.24 mL
Tank Configuration	Multi Tank	Tank A Conditioner	KEGEL	Tank B Conditioner	KEGEL

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	18	3	A	148	0.0	7.6	7.6	5920
2	10L	10R	1	18	3	A	21	7.6	10.1	2.5	840
3	11L	11R	3	18	3	A	57	10.1	17.7	7.6	2280
4	12L	12R	3	18	3	A	51	17.7	25.3	7.6	2040
5	13L	13R	3	22	3	A	45	25.3	34.6	9.3	1800
6	2L	2R	0	22	3	A	0	34.6	42.0	7.4	0
7	2L	2R	0	26	2	A	0	42.0	48.0	6.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	1	B	0	48.0	39.0	-9.0	0
2	2L	2R	0	26	2	B	0	39.0	35.0	-4.0	0
3	13L	13R	2	22	3	B	30	35.0	28.8	-6.2	1200
4	12L	12R	2	22	3	B	34	28.8	22.6	-6.2	1360
5	11L	11R	3	22	3	B	57	22.6	13.3	-9.3	2280
6	10L	10R	2	18	4	B	42	13.3	8.2	-5.1	1680
7	10L	10R	1	14	4	B	21	8.2	6.3	-1.9	840
8	2L	2R	0	14	4	B	0	6.3	0.0	-6.3	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Modified Great Wall of China

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	6	2.45	1	1	2.45	6

