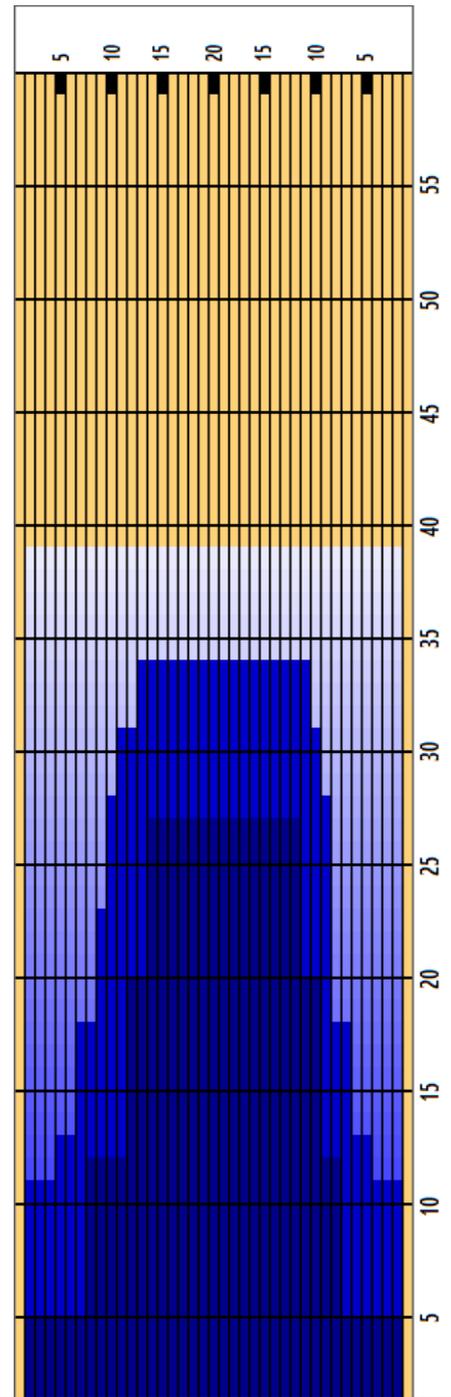


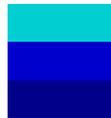
Oil Pattern Distance	39	Reverse Brush Drop	35	Oil Per Board	50 ul
Forward Oil Total	14.4 mL	Reverse Oil Total	12.45 mL	Volume Oil Total	26.85 mL
Tank Configuration	A Only	Tank A Conditioner		Tank B Conditioner	

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	18	A	111	0.0	5.1	5.1	5550
2	8L	8R	3	18	A	75	5.1	12.7	7.6	3750
3	12L	10R	3	18	A	57	12.7	20.3	7.6	2850
4	14L	12R	3	18	A	45	20.3	27.9	7.6	2250
5	2L	2R	0	18	A	0	27.9	33.0	5.1	0
6	2L	2R	0	22	A	0	33.0	39.0	6.0	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	22	A	0	39.0	34.0	-5.0	0
2	13L	11R	1	22	A	17	34.0	30.9	-3.1	850
3	11L	10R	1	18	A	20	30.9	28.4	-2.5	1000
4	10L	9R	2	18	A	44	28.4	23.3	-5.1	2200
5	9L	9R	2	18	A	46	23.3	18.2	-5.1	2300
6	7L	7R	2	18	A	54	18.2	13.1	-5.1	2700
7	5L	5R	1	18	A	31	13.1	10.6	-2.5	1550
8	2L	2R	1	14	A	37	10.6	8.7	-1.9	1850
9	2L	2R	0	14	A	0	8.7	0.0	-8.7	0



Cleaner Ratio Main Mix: NA Forward
 Cleaner Ratio Back End Mix: NA Reverse
 Cleaner Ratio Back End Distance: NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	4.4	1.59	1.03	1	1.33	4.4

