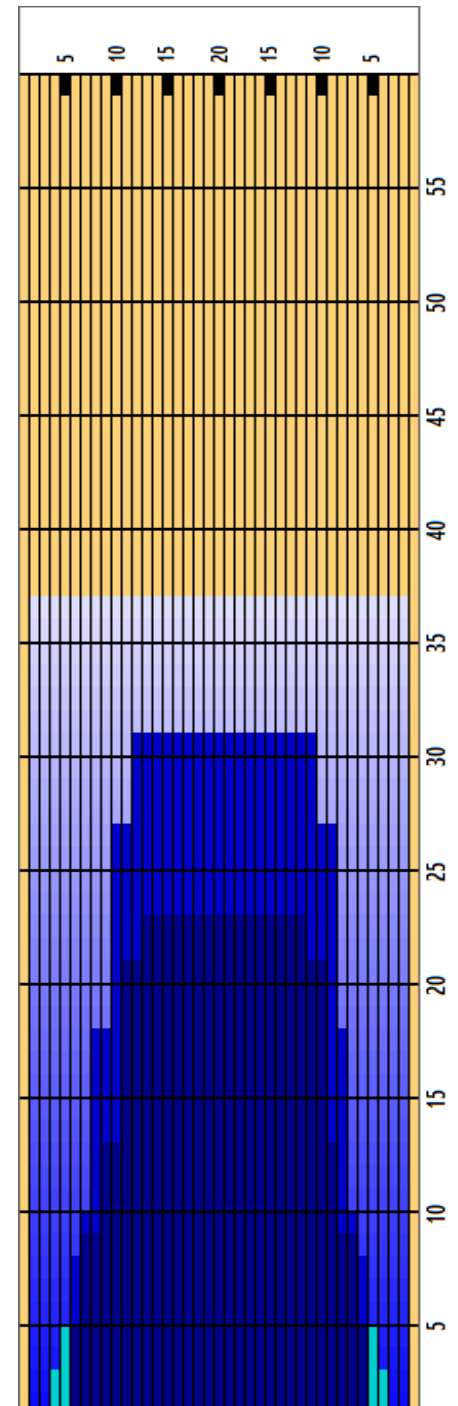


Oil Pattern Distance	37	Reverse Brush Drop	36	Oil Per Board	50 ul
Forward Oil Total	15.7 mL	Reverse Oil Total	10.75 mL	Volume Oil Total	26.45 mL
Tank Configuration	A Only	Tank A Conditioner	-	Tank B Conditioner	-

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	14	A	74	0.0	1.9	1.9	3700
2	4L	4R	1	14	A	33	1.9	3.8	1.9	1650
3	5L	5R	1	14	A	31	3.8	5.7	1.9	1550
4	7L	7R	2	14	A	54	5.7	9.6	3.9	2700
5	9L	9R	2	14	A	46	9.6	13.5	3.9	2300
6	11L	10R	3	18	A	60	13.5	21.1	7.6	3000
7	13L	12R	1	18	A	16	21.1	23.6	2.5	800
8	2L	2R	0	22	A	0	23.6	31.0	7.4	0
9	2L	2R	0	26	A	0	31.0	37.0	6.0	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	A	0	37.0	31.0	-6.0	0
2	12L	11R	1	26	A	18	31.0	27.4	-3.6	900
3	10L	9R	3	22	A	66	27.4	18.1	-9.3	3300
4	8L	8R	3	18	A	75	18.1	10.5	-7.6	3750
5	7L	7R	1	18	A	27	10.5	8.0	-2.5	1350
6	6L	6R	1	18	A	29	8.0	5.5	-2.5	1450
7	2L	2R	0	14	A	0	5.5	0.0	-5.5	0



Cleaner Ratio Main Mix                      NA      Forward  
 Cleaner Ratio Back End Mix                NA      Reverse  
 Cleaner Ratio Back End Distance        NA      Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	4.77	1.33	1	1	1.21	4.77

