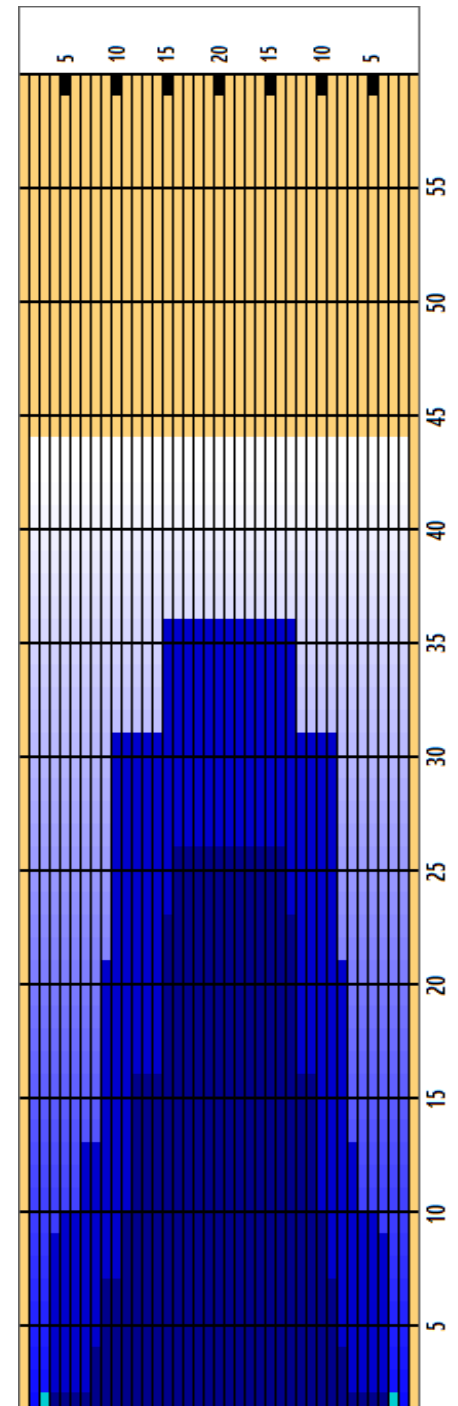


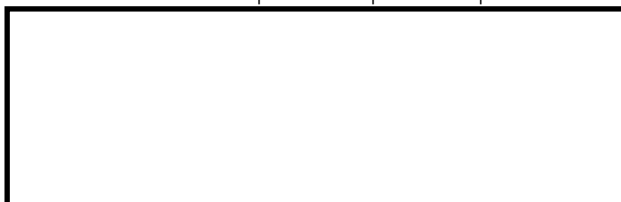
Oil Pattern Distance	44	Reverse Brush Drop	39	Oil Per Board	50 ul
Forward Oil Total	15.3 mL	Reverse Oil Total	16.4 mL	Volume Oil Total	31.7 mL
Tank Configuration	B Only	Tank A Conditioner	FIRE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	10	3	B	74	0.0	1.4	1.4	3700
2	3L	3R	1	10	3	B	35	1.4	2.8	1.4	1750
3	8L	8R	1	10	3	B	25	2.8	4.2	1.4	1250
4	9L	9R	2	10	3	B	46	4.2	7.0	2.8	2300
5	11L	10R	2	14	3	B	40	7.0	10.9	3.9	2000
6	12L	11R	2	18	3	B	36	10.9	16.0	5.1	1800
7	15L	13R	3	18	3	B	39	16.0	23.6	7.6	1950
8	16L	14R	1	18	3	B	11	23.6	26.1	2.5	550
9	2L	2R	0	22	3	B	0	26.1	44.0	17.9	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	22	3	B	0	44.0	36.0	-8.0	0
2	15L	13R	2	18	3	B	26	36.0	30.9	-5.1	1300
3	10L	9R	4	18	3	B	88	30.9	20.7	-10.2	4400
4	9L	8R	4	14	3	B	96	20.7	12.8	-7.9	4800
5	7L	7R	2	10	3	B	54	12.8	10.0	-2.8	2700
6	5L	5R	1	10	3	B	31	10.0	8.6	-1.4	1550
7	4L	4R	1	10	3	B	33	8.6	7.2	-1.4	1650
8	2L	2R	0	10	3	B	0	7.2	0.0	-7.2	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	5.83	1.71	1.1	1.01	1.49	5.83

