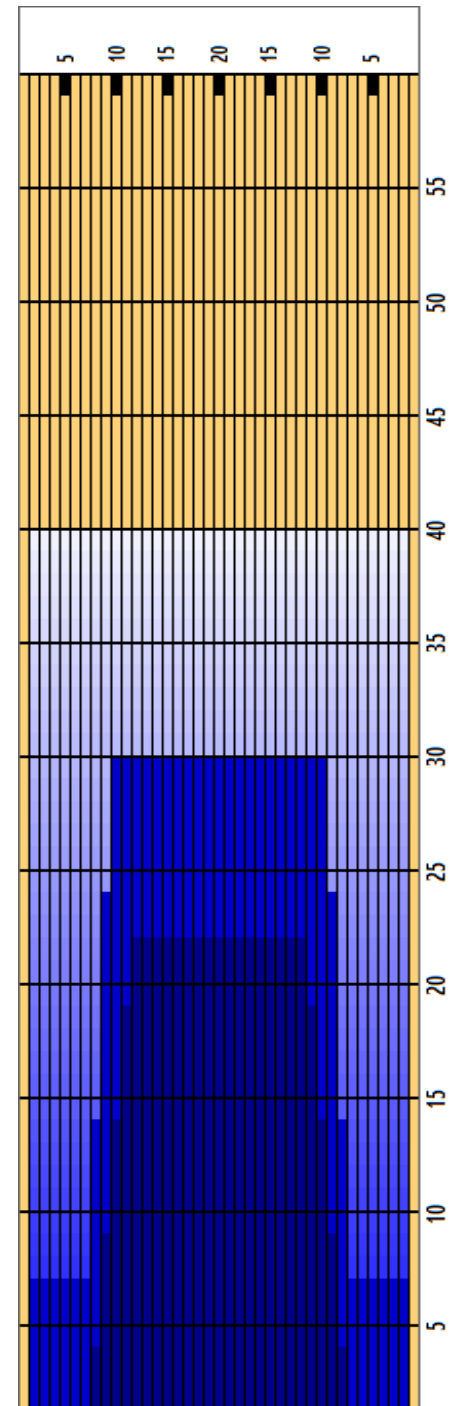


Oil Pattern Distance	40	Reverse Brush Drop	35	Oil Per Board	50 ul
Forward Oil Total	12.1 mL	Reverse Oil Total	13 mL	Volume Oil Total	25.1 mL
Tank Configuration	Only A	Tank A Conditioner		Tank B Conditioner	

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	14	74	0.0	1.9	1.9	3700
2	8L	8R	1	18	25	1.9	4.4	2.5	1250
3	9L	9R	2	18	46	4.4	9.5	5.1	2300
4	10L	10R	2	18	42	9.5	14.6	5.1	2100
5	11L	11R	2	18	38	14.6	19.7	5.1	1900
6	12L	12R	1	18	17	19.7	22.2	2.5	850
7	2L	2R	0	26	0	22.2	40.0	17.8	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	26	0	40.0	30.0	-10.0	0
2	10L	10R	2	22	42	30.0	23.8	-6.2	2100
3	9L	9R	3	22	69	23.8	14.5	-9.3	3450
4	8L	8R	3	18	75	14.5	6.9	-7.6	3750
5	2L	2R	2	14	74	6.9	3.0	-3.9	3700
6	2L	2R	0	10	0	3.0	0.0	-3.0	0



Cleaner Ratio Main Mix                      NA      Forward  
 Cleaner Ratio Back End Mix                NA      Reverse  
 Cleaner Ratio Back End Distance        NA      Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	5	1.3	1	1	1.3	5

