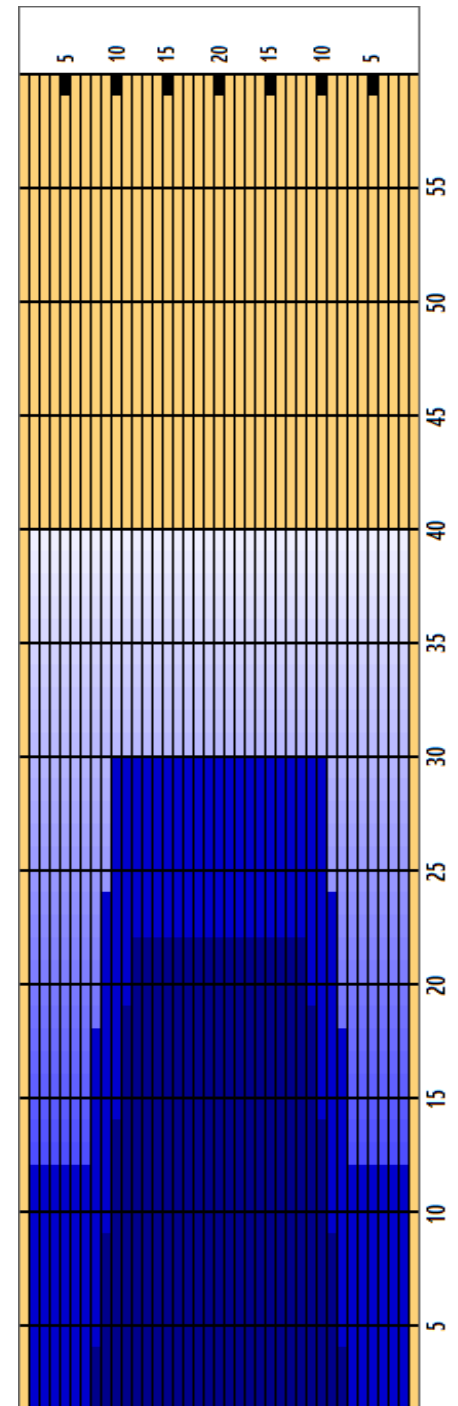


Oil Pattern Distance	40	Reverse Brush Drop	37	Oil Per Board	50 ul
Forward Oil Total	12.1 mL	Reverse Oil Total	12.45 mL	Volume Oil Total	24.55 mL
Tank Configuration	Only A	Tank A Conditioner		Tank B Conditioner	

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	14	74	0.0	1.9	1.9	3700
2	8L	8R	1	18	25	1.9	4.4	2.5	1250
3	9L	9R	2	18	46	4.4	9.5	5.1	2300
4	10L	10R	2	18	42	9.5	14.6	5.1	2100
5	11L	11R	2	18	38	14.6	19.7	5.1	1900
6	12L	12R	1	18	17	19.7	22.2	2.5	850
7	2L	2R	0	26	0	22.2	40.0	17.8	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	26	0	40.0	30.0	-10.0	0
2	10L	10R	2	22	42	30.0	23.8	-6.2	2100
3	9L	9R	2	22	46	23.8	17.6	-6.2	2300
4	8L	8R	2	18	50	17.6	12.5	-5.1	2500
5	2L	2R	3	18	111	12.5	4.9	-7.6	5550
6	2L	2R	0	14	0	4.9	0.0	-4.9	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined

Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	3.8	1.3	1	1	1.3	3.8

