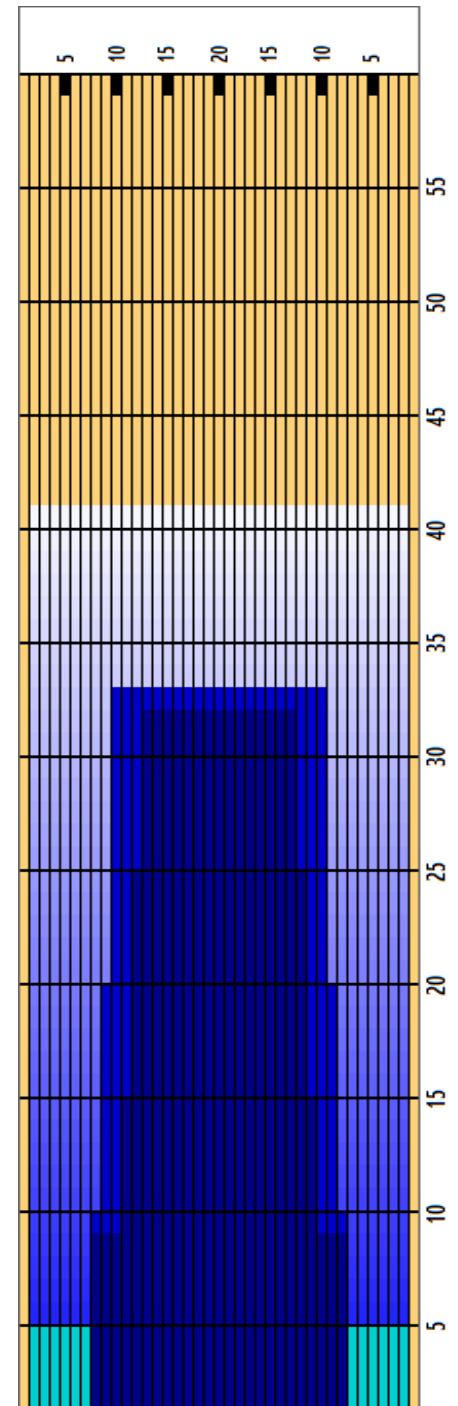


Oil Pattern Distance	41	Reverse Brush Drop	37	Oil Per Board	45 ul
Forward Oil Total	18.675 mL	Reverse Oil Total	9.99 mL	Volume Oil Total	28.665 mL
Tank Configuration	Multi Tank	Tank A Conditioner	KEGEL	Tank B Conditioner	KEGEL

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	5	10	3	A	185	0.0	5.6	5.6	8325
2	8L	8R	3	10	3	A	75	5.6	9.8	4.2	3375
3	11L	11R	3	14	3	A	57	9.8	15.7	5.9	2565
4	12L	12R	4	18	3	A	68	15.7	25.9	10.2	3060
5	13L	13R	2	22	3	A	30	25.9	32.1	6.2	1350
6	2L	2R	0	22	3	A	0	32.1	41.0	8.9	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	22	3	B	0	41.0	33.0	-8.0	0
2	10L	10R	5	18	3	B	105	33.0	20.3	-12.7	4725
3	9L	9R	4	18	3	B	92	20.3	10.1	-10.2	4140
4	8L	8R	1	14	3	B	25	10.1	8.2	-1.9	1125
5	2L	2R	0	14	3	B	0	8.2	0.0	-8.2	0



Cleaner Ratio Main Mix: NA Forward
 Cleaner Ratio Back End Mix: NA Reverse
 Cleaner Ratio Back End Distance: NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	5.4	1.57	1	1	1.57	5.4

