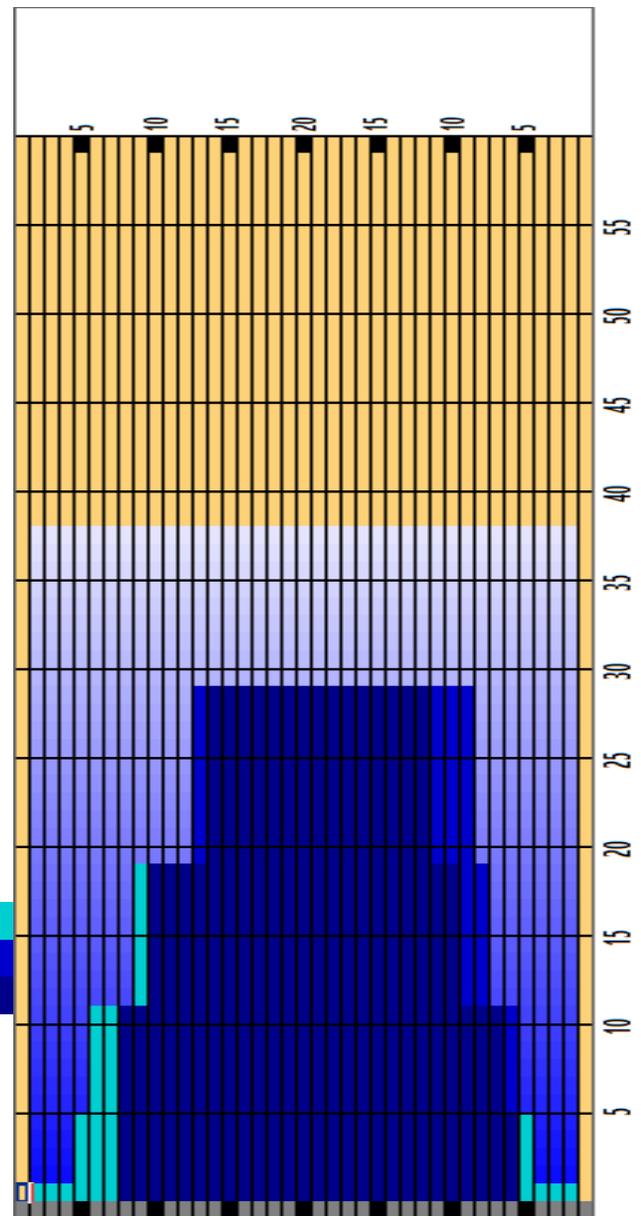
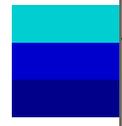


Oil Pattern Distance	38	Reverse Brush Drop	36	Oil Per Board	50 ul
Forward Oil Total	18.4 mL	Reverse Oil Total	9.95 mL	Volume Oil Total	28.35 mL
Tank Configuration	A-B	Tank A Conditioner	KEGEL	Tank B Conditioner	KEGEL

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	14	74	0.0	1.9	1.9	3700
2	5L	5R	2	14	62	1.9	5.8	3.9	3100
3	6L	7R	3	14	84	5.8	11.7	5.9	4200
4	9L	10R	4	14	88	11.7	19.6	7.9	4400
5	14L	12R	4	18	60	19.6	29.8	10.2	3000
6	2L	2R	0	18	0	29.8	34.0	4.2	0
7	2L	2R	0	22	0	34.0	38.0	4.0	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	18	0	38.0	29.0	-9.0	0
2	13L	9R	4	18	76	29.0	18.8	-10.2	3800
3	10L	8R	3	18	69	18.8	11.2	-7.6	3450
4	8L	6R	2	14	54	11.2	7.3	-3.9	2700
5	2L	2R	0	14	0	7.3	0.0	-7.3	0

Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	5.45	1.71	1.03	1	1.3	5.22

