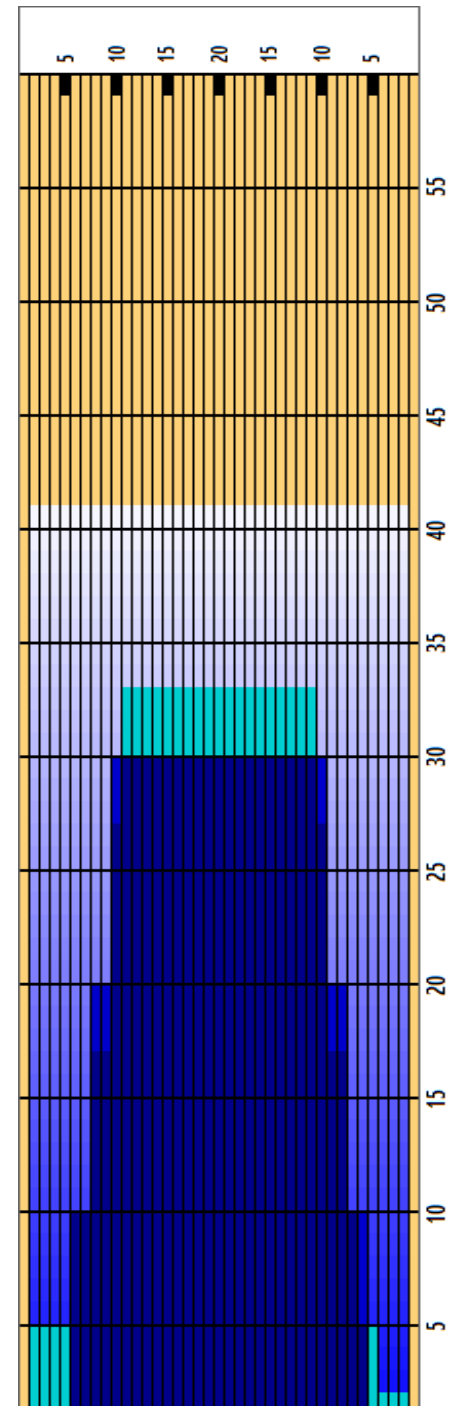


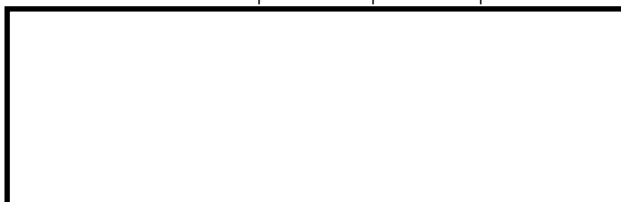
Oil Pattern Distance	41	Reverse Brush Drop	38	Oil Per Board	50 ul
Forward Oil Total	17 mL	Reverse Oil Total	10.65 mL	Volume Oil Total	27.65 mL
Tank Configuration	A Only	Tank A Conditioner	-	Tank B Conditioner	-

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	18	A	74	0.0	2.5	2.5	3700
2	2L	5R	1	18	A	34	2.5	5.0	2.5	1700
3	6L	7R	2	18	A	56	5.0	10.1	5.1	2800
4	8L	8R	3	18	A	75	10.1	17.7	7.6	3750
5	10L	10R	3	22	A	63	17.7	27.0	9.3	3150
6	11L	11R	2	22	A	38	27.0	33.2	6.2	1900
7	2L	2R	0	26	A	0	33.2	41.0	7.8	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	A	0	41.0	30.0	-11.0	0
2	10L	10R	4	18	A	84	30.0	19.8	-10.2	4200
3	8L	8R	4	18	A	100	19.8	9.6	-10.2	5000
4	6L	6R	1	18	A	29	9.6	7.1	-2.5	1450
5	2L	6R	0	14	A	0	7.1	0.0	-7.1	0



Cleaner Ratio Main Mix                    NA      Forward  
 Cleaner Ratio Back End Mix            NA      Reverse  
 Cleaner Ratio Back End Distance      NA      Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	5.24	1.22	1	1	1.22	6.47

