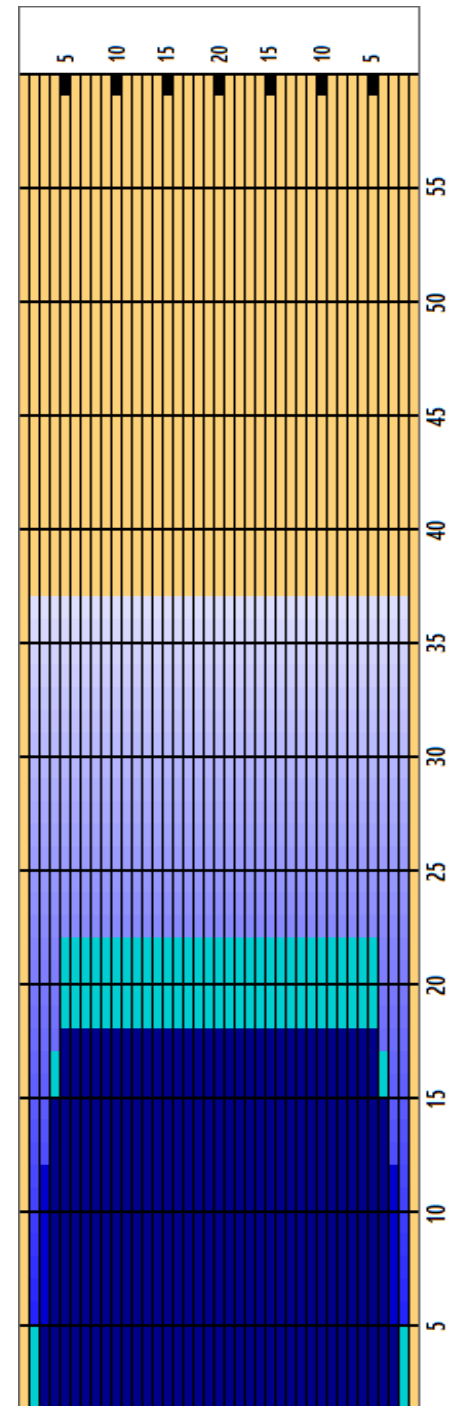


Oil Pattern Distance	37	Reverse Brush Drop	37	Oil Per Board	40 ul
Forward Oil Total	16.32 mL	Reverse Oil Total	5.36 mL	Volume Oil Total	21.68 mL
Tank Configuration	A Only	Tank A Conditioner	KEGEL	Tank B Conditioner	KEGEL

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	14	3	A	148	0.0	5.9	5.9	5920
2	4L	4R	6	14	3	A	198	5.9	17.8	11.9	7920
3	5L	5R	2	18	3	A	62	17.8	22.9	5.1	2480
4	2L	2R	0	22	3	A	0	22.9	25.0	2.1	0
5	2L	2R	0	26	3	A	0	25.0	34.0	9.0	0
6	2L	2R	0	30	3	A	0	34.0	37.0	3.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	A	0	37.0	18.0	-19.0	0
2	5L	5R	1	22	3	A	31	18.0	14.9	-3.1	1240
3	4L	4R	1	18	3	A	33	14.9	12.4	-2.5	1320
4	3L	3R	2	14	3	A	70	12.4	8.5	-3.9	2800
5	2L	2R	0	14	3	A	0	8.5	0.0	-8.5	0



Cleaner Ratio Main Mix: NA Forward
 Cleaner Ratio Back End Mix: NA Reverse
 Cleaner Ratio Back End Distance: NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	1.19	1	1	1	1	1.19

