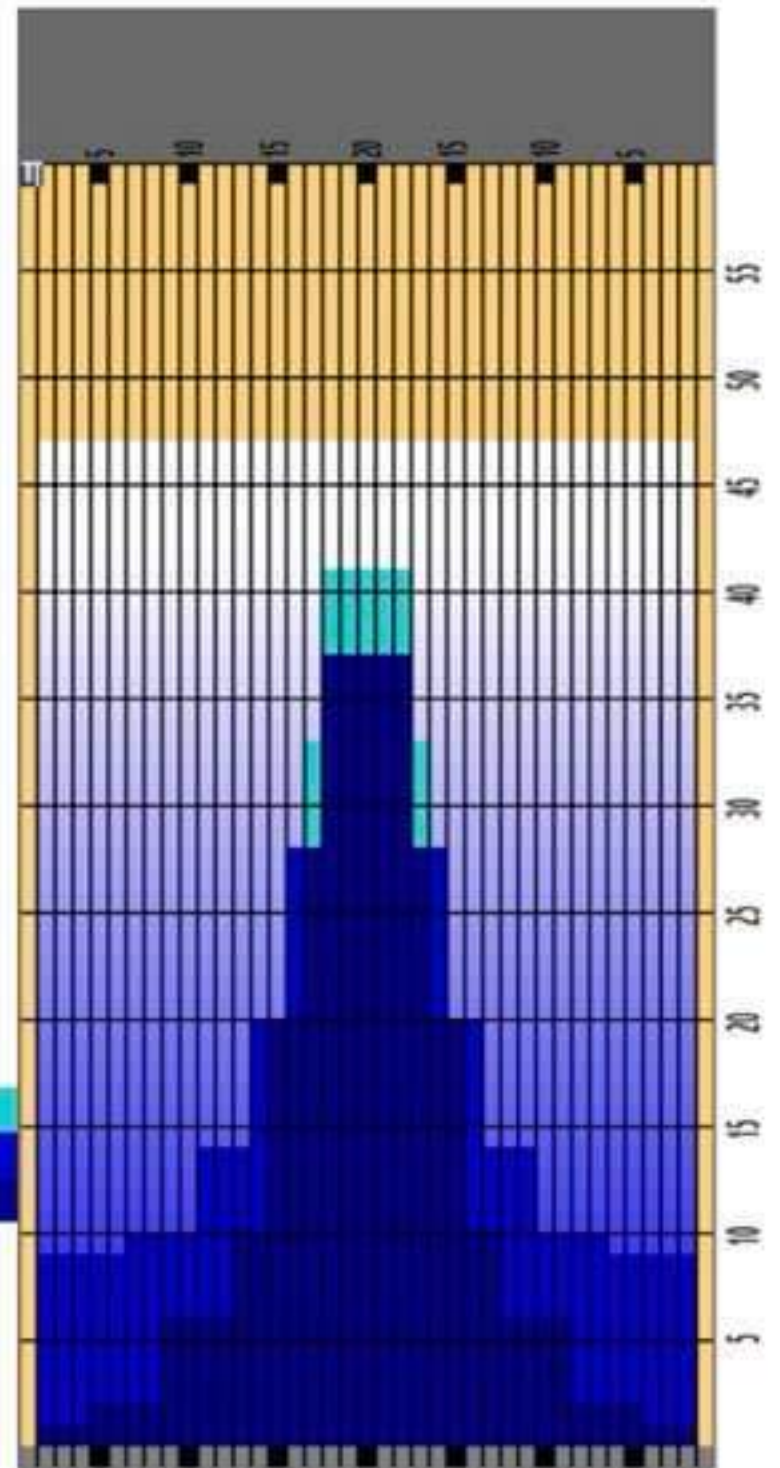


Oil Pattern Distance	47	Reverse Brush Drop	45	Oil Per Board	55 ul
Forward Oil Total	15.125 mL	Reverse Oil Total	10.065 mL	Volume Oil Total	25.19 mL
Tank Configuration	A-B	Tank A Conditioner	Kegel	Tank B Conditioner	Kegel

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	10	74	0.0	1.4	1.4	4070
2	5L	5R	1	10	31	1.4	2.8	1.4	1705
3	9L	9R	2	14	46	2.8	6.7	3.9	2530
4	13L	13R	2	14	30	6.7	10.6	3.9	1650
5	15L	15R	4	18	44	10.6	20.8	10.2	2420
6	17L	17R	5	18	35	20.8	33.5	12.7	1925
7	18L	18R	3	18	15	33.5	41.1	7.6	825
8	2L	2R	0	22	0	41.1	45.0	3.9	0
9	2L	2R	0	30	0	45.0	47.0	2.0	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	26	0	47.0	37.0	-10.0	0
2	18L	18R	3	22	15	37.0	27.7	-9.3	825
3	16L	16R	3	18	27	27.7	20.1	-7.6	1485
4	14L	14R	3	14	39	20.1	14.2	-5.9	2145
5	11L	11R	2	14	38	14.2	10.3	-3.9	2090
6	7L	7R	1	10	27	10.3	8.9	-1.4	1485
7	2L	2R	1	10	37	8.9	7.5	-1.4	2035
8	2L	2R	0	10	0	7.5	0.0	-7.5	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined

Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

Pattern 12 creates more hold than any other oil pattern in the series because of the amount of applied conditioner. It's combination of length and load data creates more hold or "shim" unlike any other.

Item	3L-7L-18L-18R	8L-12L-18L-18R	13L-17L-18L-18R	18L-18R-17R-13R	18L-18R-12R-8R	18L-18R-7R-3R
Description	Outside Track/Middle	Middle Track/Middle	Inside Track/Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	842	432	1.78	1.78	432	842

