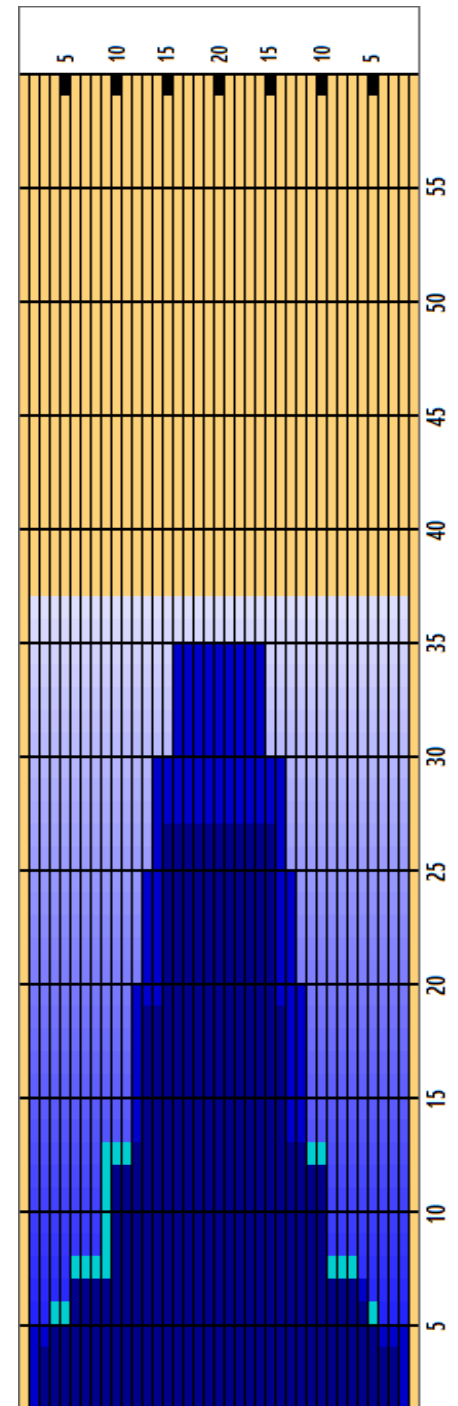


Oil Pattern Distance	37	Reverse Brush Drop	37	Oil Per Board	50 ul
Forward Oil Total	17.15 mL	Reverse Oil Total	11.65 mL	Volume Oil Total	28.8 mL
Tank Configuration	Only A	Tank A Conditioner	-	Tank B Conditioner	-

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	1	10	37	0.0	0.0	0.0	1850
2	3L	3R	3	10	105	0.0	4.2	4.2	5250
3	4L	5R	1	14	32	4.2	6.1	1.9	1600
4	6L	7R	1	14	28	6.1	8.0	1.9	1400
5	9L	10R	3	14	66	8.0	13.9	5.9	3300
6	13L	14R	3	14	42	13.9	19.8	5.9	2100
7	15L	15R	3	18	33	19.8	27.4	7.6	1650
8	2L	2R	0	22	0	27.4	37.0	9.6	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	0	37.0	35.0	-2.0	0
2	16L	16R	2	18	18	35.0	29.9	-5.1	900
3	14L	14R	2	18	26	29.9	24.8	-5.1	1300
4	13L	13R	2	18	30	24.8	19.7	-5.1	1500
5	12L	12R	3	18	51	19.7	12.1	-7.6	2550
6	10L	10R	2	18	42	12.1	7.0	-5.1	2100
7	6L	6R	1	14	29	7.0	5.1	-1.9	1450
8	2L	2R	1	10	37	5.1	3.7	-1.4	1850
9	2L	2R	0	10	0	3.7	0.0	-3.7	0



Cleaner Ratio Main Mix: NA Forward  
 Cleaner Ratio Back End Mix: NA Reverse  
 Cleaner Ratio Back End Distance: NA Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	4.24	2.3	1.11	1.14	2.41	4.52

