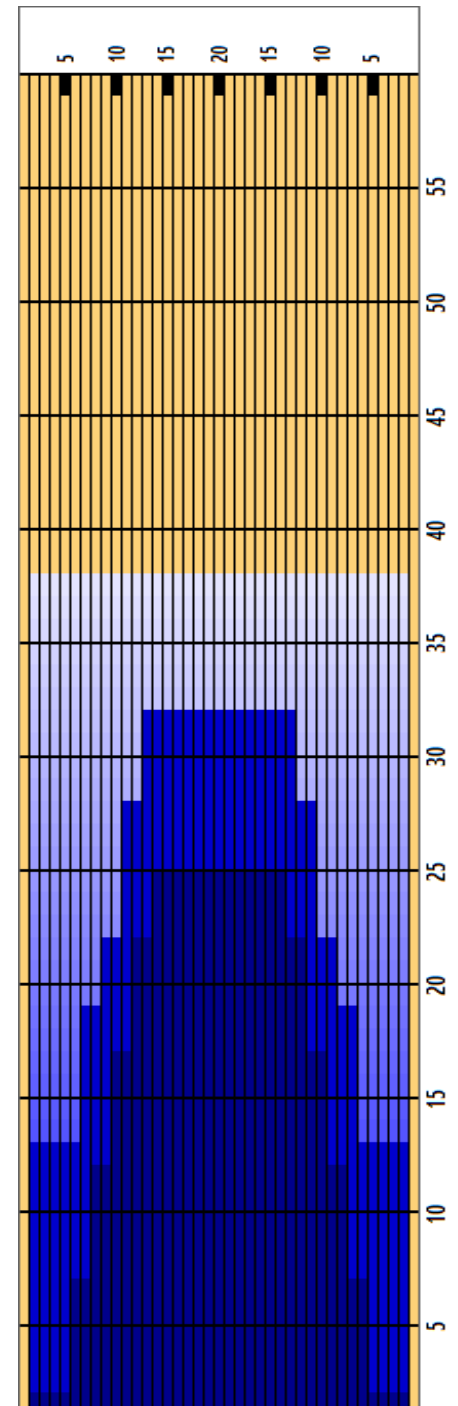


Oil Pattern Distance	38	Reverse Brush Drop	36	Oil Per Board	45 ul
Forward Oil Total	12.195 mL	Reverse Oil Total	7.515 mL	Volume Oil Total	19.71 mL
Tank Configuration	A Only	Tank A Conditioner	KEGEL	Tank B Conditioner	KEGEL

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	18	3	A	74	0.0	2.5	2.5	3330
2	6L	6R	2	18	3	A	58	2.5	7.6	5.1	2610
3	8L	8R	2	18	3	A	50	7.6	12.7	5.1	2250
4	10L	10R	2	18	3	A	42	12.7	17.8	5.1	1890
5	12L	12R	2	18	3	A	34	17.8	22.9	5.1	1530
6	14L	14R	1	18	3	A	13	22.9	25.4	2.5	585
7	2L	2R	0	22	3	A	0	25.4	38.0	12.6	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	A	0	38.0	32.0	-6.0	0
2	13L	13R	1	26	3	A	15	32.0	28.4	-3.6	675
3	11L	11R	2	22	3	A	38	28.4	22.2	-6.2	1710
4	9L	9R	1	22	3	A	23	22.2	19.1	-3.1	1035
5	7L	7R	2	22	3	A	54	19.1	12.9	-6.2	2430
6	2L	2R	1	18	3	A	37	12.9	10.4	-2.5	1665
7	2L	2R	0	14	3	A	0	10.4	0.0	-10.4	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined

Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	4.29	1.48	1.01	1.01	1.48	4.29

