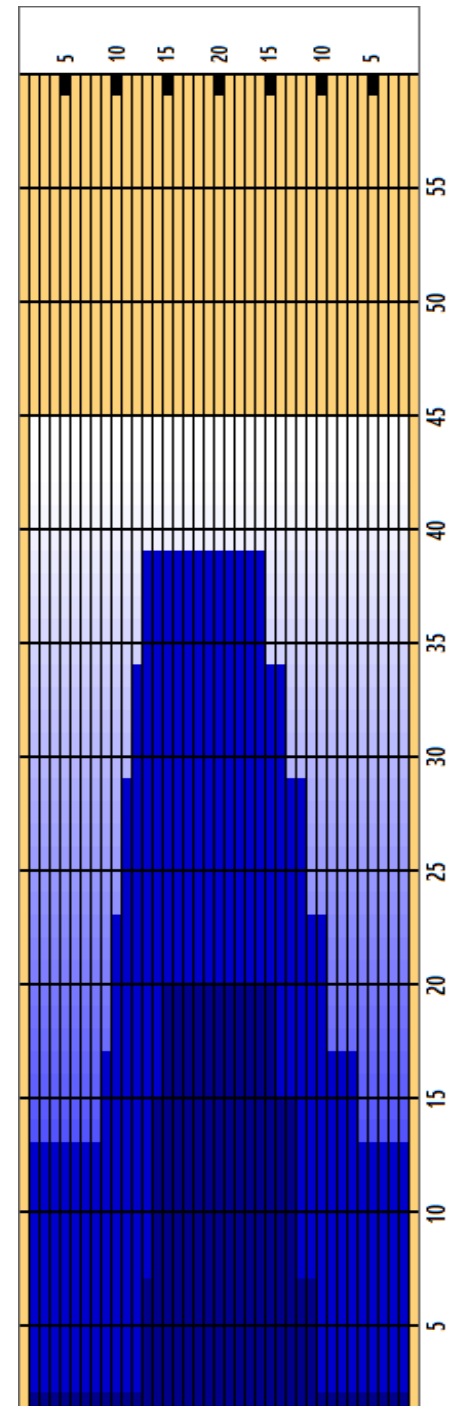


Oil Pattern Distance	45	Reverse Brush Drop	41	Oil Per Board	50 ul
Forward Oil Total	8.6 mL	Reverse Oil Total	17.85 mL	Volume Oil Total	26.45 mL
Tank Configuration	A Only	Tank A Conditioner	KEGEL	Tank B Conditioner	KEGEL

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	18	3	A	74	0.0	2.5	2.5	3700
2	13L	11R	2	18	3	A	34	2.5	7.6	5.1	1700
3	14L	13R	3	18	3	A	42	7.6	15.2	7.6	2100
4	15L	15R	2	18	3	A	22	15.2	20.3	5.1	1100
5	2L	2R	0	18	3	A	0	20.3	45.0	24.7	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	A	0	45.0	39.0	-6.0	0
2	13L	16R	2	18	3	A	24	39.0	33.9	-5.1	1200
3	12L	14R	2	18	3	A	30	33.9	28.8	-5.1	1500
4	11L	12R	3	14	3	A	54	28.8	22.9	-5.9	2700
5	10L	10R	3	14	3	A	63	22.9	17.0	-5.9	3150
6	9L	7R	3	10	3	A	75	17.0	12.8	-4.2	3750
7	2L	2R	3	10	3	A	111	12.8	8.6	-4.2	5550
8	2L	2R	0	10	3	A	0	8.6	0.0	-8.6	0



Cleaner Ratio Main Mix                      NA              Forward  
 Cleaner Ratio Back End Mix                NA              Reverse  
 Cleaner Ratio Back End Distance         NA              Combined

Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	5	2.31	1.06	1.11	2.23	4.46

